



# VTS 2030

From standard system  
to manufacturing line

V1.11.2019

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# EXPERIENCE

From concept to commissioning, you receive everything from one hand



## LEADING COMPANY OF TEST AND MEASUREMENT SYSTEMS

**35 years of experiences.**

Thousands of projects in over  
**50 countries.**

A lot of proprietary developments.

This leads to **standards**, that our customers today have a benefit from.

# BRANCHES

MCD's customers industries are numerous





# INDICATORS

The most important data about MCD Elektronik

INDICATORS	MCD
Founded	1983
Employees	80
Turnover	12 Mio. €
Headquarters	Birkenfeld (Germany, BW)
Branch offices	Shanghai (P.R. China), Budapest (Hungary)
Distribution of test systems	Over 50 countries worldwide
Management	Owner-managed
Certification	DIN ISO 9001:2015



# WHY STANDARDS?

Changes in requirements



**SHORTER TIME TO MARKET**  
**REQUIREMENTS ARE CHANGING**  
**THE TEST WORLD.**  
**TIME FOR STANDARDS!**

Introduction phases often take place with **a basis system** as a **FCT or EOLT** for a lot of **different assemblies**.

Especially in the area of **eCars / electric mobility**, there are actually **low quantities**, which still have to be expedient and efficiently tested.

# STANDARD SYSTEM VTS 2030

Achieve quick and safe results with standards



## DEVELOPMENT OF TEST SYSTEMS IN A SHORT TIME

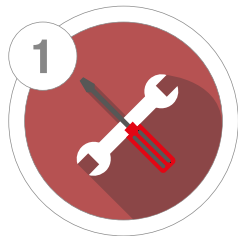
Standards are well-suited for **quick** solutions.

Customer is able to **manufacture** his adaption **on his own** or via MCD. The software can be modified at any time, is **self-creatable** and **adaptable** to changing requirements.

**Scalable modules** are a solution for the **future**.

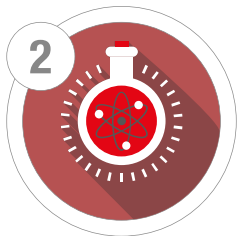
# COMPONENTS

Development parts of a VTS standard system



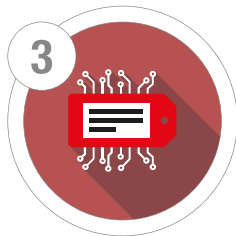
## DEVELOPMENT

From a standard system to individual extensions



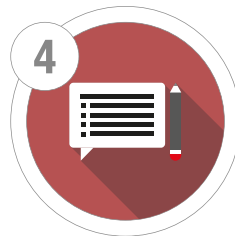
## INTERFACES

Simple and quick adoptions



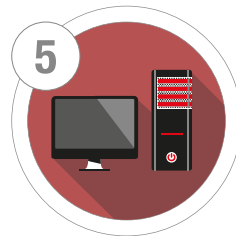
## ADAPTIIONS

Possible with or without exchangeable fixtures, as FCT, EOLT and repair version



## PLANNING

Adjustments for adoptions, needle beds, etc.



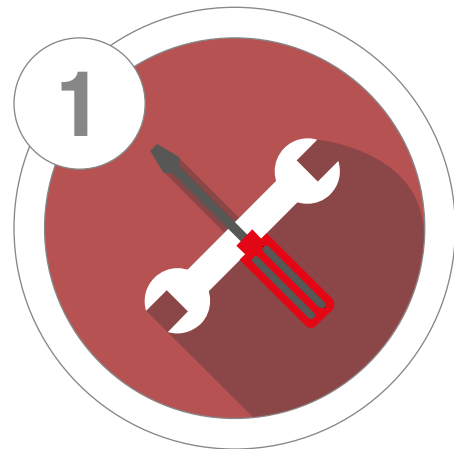
## SOFTWARE TOOLS

Implementation of handling, process, data collection, controlling, etc.

The depicted test system partly reveals optional equipment at additional cost.



- IPC with Windows® / OS
- 19" standard components, 10" components
- 22" monitor
- Keyboard drawer with wireless keyboard
- Emergency power supply
- Emergency stop control
- Power-up
- Display components
- Compact design, scalable
- *Height-adjustable (optional)*
- *RFID management (optional)*



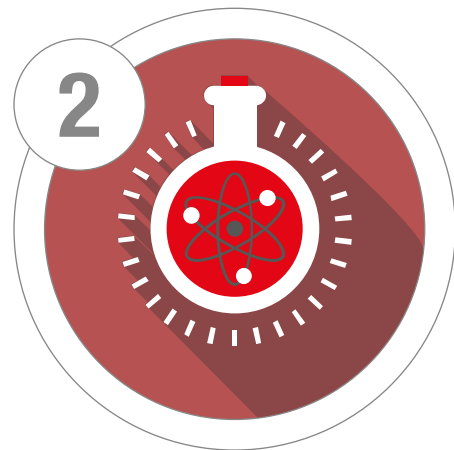
# DEVELOPMENT



The depicted test system partly reveals optional equipment at additional cost.



- 8 serial and 16 LAN interfaces (via switch)
- 2 CH power supply (e.g. 0-20 V, 2x 20 Amp.)
- Internal power supplies (5, 12, 24 V)
- Data logger with DAkkS calibration (e.g. Keysight, 2x 20 channels, expandable)
- Control unit (16 E/A, I<sup>2</sup>C bus, code measurement system)
- USB
- CAN, LIN, SPS (optional)
- AudioAnalyzer (optional)
- Oscilloscope (e.g. PicoScope®, optional)

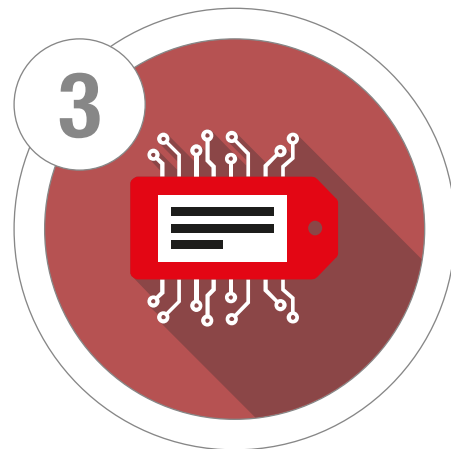


## INTERFACES

The depicted test system partly reveals optional equipment at additional cost.



- FCT, EOLT, Repair adaption
- Mounting / test adaption
- Pylon receiver (e.g. 2x 170 pol., 4 Ampere load each, 2x 24 pol. high current, 1x 170 pol. with RS232, mech. I/O, I<sup>2</sup>C, transfer for USB 3.0, HDMI and network)
- Quickly changeable, sustainably adaptable
- Standard contact pins



## ADAPTIONS

The depicted test system partly reveals optional equipment at additional cost.



- VTS 2030 Measurement system (3HU housing, 128 channels, ULC FPGA measurement card, voltage and frequency measurement, FFT analysis, creating of curve shapes)
- Up to 512 measurement and stimuli channels
- *CAN / LIN controller (optional)*
- *Additional test steps / test sequences (optional)*
- *Locking (optional)*

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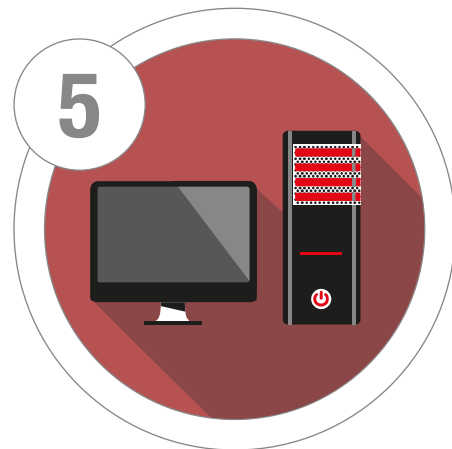


# PLANNING

The depicted test system partly reveals optional equipment at additional cost.



- TestManager CE license
- Toolmonitors for control of components (e.g. Multimeter, PowerSupply, SerIO, Serialline, SQL)
- Test steps for measurements ( $U/I/f/t/FFT$ )
- Standardized control concept for adapters
- Data collection, statistic
- Quality analysis
- *Integration of MCD COMET and National's TestStand® (optional)*
- *Further Toolmonitors and LabVIEW® (optional)*



## SOFTWARE TOOLS

# PRICE INFORMATION

Declaration of budget prices for the development of a VTS 2030 test system



## CALCULATION OF BUDGET PRICES FOR BASIC SYSTEM DEVELOPMENT

The flexible VTS 2030 test system can be expanded by **optional equipment** and can be adjusted **customer-specifically**.

Optional equipment is marked ***cursive*** and with „*optional*“ at the **components description**. At the following site, there are **exemplarily component prices** listed with „+“ under the basic price.

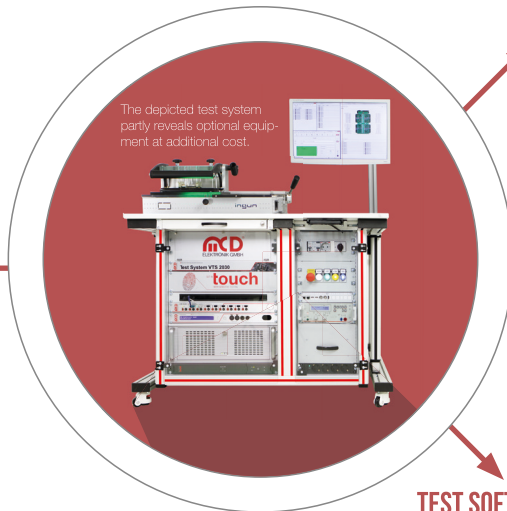


# PRICE INFORMATION

Budget prices for the development of a VTS 2030 test system (as of 11-2019)

**PLANNING / NRE COSTS\***  
+ Doc. for special countries

**15.000 €**  
3.500 €



## BASIC SYSTEM

+ Height-adjustable  
+ RFID management

**40.000 €**  
1.650 €  
450 €

## ADAPTIONS\*

+ Scanner (e.g. Keyence)  
+ Automatical opening  
+ Locking below  
+ Locking above  
+ Stress test DUT

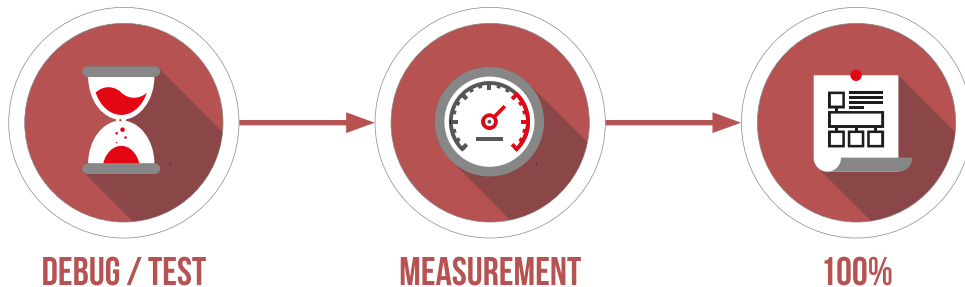
**22.000 €**  
1.250 €  
2.100 €  
480 €  
630 €  
1.070 €

**TEST SOFTWARE (TESTMANAGER CE, DONGLE VERSION)** 900 €  
+ Toolmonitor Data Manager (dongle version) 1.010€

\* Exemplarily calculation for a test system with a test sequence of approx. 50 test steps and about 60-80 contact points (includes planning, engineering, construction, software development and documentation in german/english)

# PROCESS

Standardised process sequences of MCD test systems



## DEBUG / TEST

Diagnosing, locating and fixing of errors in software and hardware modules.

## MEASUREMENT

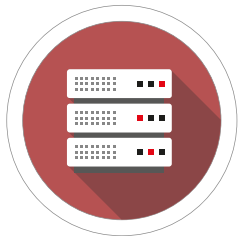
Test and endurance run. Does the test deliver relevant results quickly and safely?

## 100%

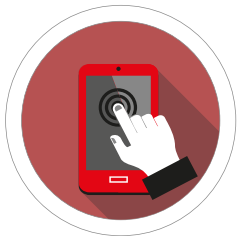
Manufacturing is rendered and test protocols are appropriately setted for customers.

# APPLICATION

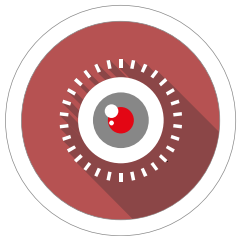
Integration of MCD systems to different test environments



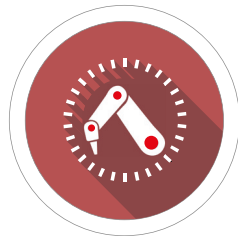
**ADAPTIONS**



**HAPTIC TESTING**



**OPTIC TESTING**



**ROBOTIC TESTING**



**INLINE SYSTEMS**



# APPLICATION

VTS extension: wireless adaption



## SIGNIFICANT REDUCTION OF TIME AND COST FACTORS

An **optimal needle bed design** allows to **reduce the project through-put times and cost substantially** by using standardized components

**Circuit parts** can be efficiently and simply supplemented, the **error rates during adaption construction and reproductions** are lowered against **zero percent**.

# APPLICATION

VTS extension: robot application



## AUTOMATION POSSIBILITIES BY A COLLABORATING ROBOT

By the **integration of a robot arm**, the VTS 2030 test system was optimized for the use within **fully automated assembly lines**.

An autonomous **gripping of tools and DUTs** as well as an **automized control** of the test adaption is possible. Further components, like cameras, are adaptable.



# APPLICATION

VTS extension: test system monitoring



## SOFTWARE FOR CONTROLLING OF CONNECTED MCD TEST SYSTEMS

Interconnected test systems according to „**Industry 4.0**“ are monitored, controlled and analyzed **via mobile devices**.

**Status requests, statistics about test processes and DUTs** offer a permanent **control opportunity** of the test systems and minimize the inspection walkways and the idle times.

## APPLICATION

VTS extension: MCD's software tool COMET



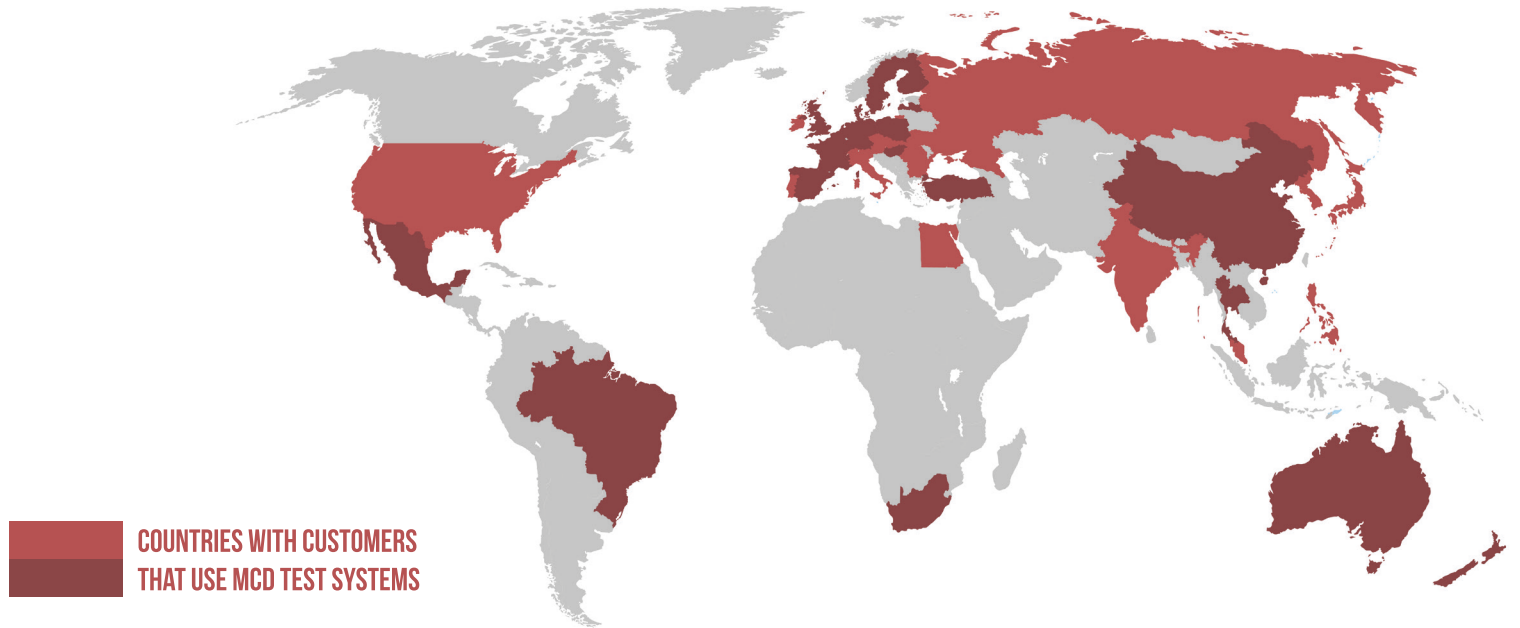
## COMBINATION OF THE BENEFITS OF MCD PRODUCTS AND TESTSTAND®

Specific test and measurement processes of the sequencer **TestStand®** from National Instruments® are controlled via **intuitive interfaces** through integration of **MCD Toolmonitors**.

The tool provides **interfaces** for integration into other MCD tools and enables the **programming** of new functions via C#.

# DISTRIBUTION

Worldwide use of MCD test systems



# DISTRIBUTION

European use of MCD test systems

 COUNTRIES WITH CUSTOMERS  
THAT USE MCD TEST SYSTEMS





## **MCD ELEKTRONIK GMBH**

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 [www.mcd-elektronik.com](http://www.mcd-elektronik.com)



 [shop.mcd-elektronik.com](http://shop.mcd-elektronik.com)